



Technical Data Sheet

Date: 15 November 2011



Bostik 5615

SKINNING MASTIC SEALER – EASY CLEAN SEALER

DESCRIPTION

Bostik 5615 is a synthetic rubber mastic compound, black in colour, which has been specifically formulated to remain permanently flexible in use. It is predominantly used in the automotive aftermarket area for secondary sealing of windscreens where a durable, skinning product is required.

PROPERTIES

Colour	Black
Solids Content	Minimum of 95%
Specific Gravity	1.77g/cm ³ approx
Temperature Resistance	-10° to + 65°C
Flexibility	Excellent
Sag Resistance	Excellent
Oil Migration/Bleeding	Virtually nil – excellent
Water Resistance	Excellent – no effect after 7 days immersion
Paint Staining	Does not stain enamels and lacquers
Odour	Very slight initially.

APPLICATION

This material is designed for sealing metal, masonry, timber and similar joints requiring a highly durable and pliable mastic sealer resistant to the extremes of heat, cold, moisture, weathering, vibration and building movement without breakdown or leakage. In the Automotive Industry it can be used for spotweld and windshield sealing. When used to seal between rubber gaskets and glass it exhibits a minimal swell effect. It is supplied as a semi stiff paste for application by hand ratchet gun, air operated pump or gun. A feature of this product is its ability to be easily wiped clean.

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STORAGE

The product has a 2 year shelf life when stored under cover in unopened packaging at between + 5°C to 25°C.

CLEANING

Very easy cleaning with petroleum or light solvents.

PACKAGING

Bostik 5615 is supplied in 300ml (520 gm) plastic cartridges packed 10 to a carton.

HEALTH AND SAFETY

Bostik 5615 is non irritating to the skin as well as non damaging to plastics, metals or paint surfaces. A material safety data sheet is available upon request.

VERSION

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ITEM NO.	STOCK	SIZE
248630	BOSTIK 5615 Black	520gm Cartridge