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## MULTI BOND

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### DESCRIPTION

Bostik Multi Bond Is a general purpose solvent based Nitrile Rubber Adhesive. It is nearly clear in colour and will give excellent bonds that are both chemical and temperature resistant. It is packaged in a convenient aluminium tube for ease of use.

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### RECOMMENDED USES

It has many household and industrial uses and is particularly suitable in bonding leather, metals, wood, canvas PVC and other plastics. It is widely used in the repair of toys, leather goods, furniture, upholstery, jewelry and in the handicraft making areas. This is an excellent product where quick bonding and a clear bond line is required especially in the D.I.Y. market.

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### APPLICATION INSTRUCTIONS

#### Surface preparation

- Surfaces to be bonded must be dry, clean and free of grease.
- If surfaces are non porous, smooth and glossy, roughen with glass paper (preferably) or apply solvent such as Acetone.

#### Application

- **As a two way dry stick:**  
Apply an even film onto both substrates, leave 5 - 10 minutes then join together with as much force as possible taking care not to trap any air.
- **As a one way wet stick:**  
Usually this technique is employed when either one or both of substrates to be bonded are porous (eg, fabrics, cardboard). Apply to one surface and press immediately into place. Care should be taken in handling finished bonded product as strength is usually lower than a two way dry stick initially. Final ultimate bond will take from two to seven days.

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### CLEANING

Any wet or partially wet adhesive can be removed with scraping and Bostik Solvent 9901. Dried adhesive is best removed with a scraper or by sanding.

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**Wellington Site (Factory & Admin)**  
**Auckland Site**

**19 Eastern Hutt Road, Wingate, Lower Hutt**  
**148 Pavilion Drive, Airpark II, Auckland Airport**

Ph ++64 4 567 5119  
Ph ++64 9 257 5847

Fax ++64 4 567 5412  
Fax ++64 9 257 3588

**[www.bostik.co.nz](http://www.bostik.co.nz)**

This datasheet is for the general help of users. It is provided in good faith. The data is current and accurate to the best of our knowledge. Differing materials, substrates, environments, site conditions, and product storage, handling and application may affect results. Users should carry out tests to decide the product's suitability for purpose. This data sheet and the properties of the product may change without notice. Users, suppliers and retailers should check that the data sheets they have are the latest. To the maximum extent permitted by law, Bostik disclaims all warranties in relation to manufacture and use of the product. Bostik is not liable for representations made by users, suppliers or retailers about the product. Bostik is not liable for any loss or damage resulting from incorrect, careless, or negligent use or storage of the product, including use of out of date product. Any liability arising from use of the product is limited to the replacement or purchase price of the product. Bostik does not exclude rights and remedies that cannot be excluded by legislation, for example under the Consumer Guarantees Act 1993. Sale of the product by Bostik is subject to the Bostik New Zealand Limited Conditions and Terms of Sale. For more information on Bostik, products, and conditions of use and sale visit [www.bostik.co.nz](http://www.bostik.co.nz)

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## PROPERTIES

Typical properties after 7 days cure at 25°C and 50% RH

Base	Nitrile rubber/resin based solution
Form	Brushable liquid
Colour	Clear to translucent
Solids content	27.5 ±1%
Solubility	Approx 0.88

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## PACKAGING

30ml blister packaged aluminium tubes in box lots of 10.

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## STORAGE

A Minimum of 12 months in original sealed packaging if stored under cover away from heat.

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## HEALTH & SAFETY

- If working in an area with poor ventilation or in a confined area, recommend a mask be worn.
- Avoid contact with skin, eyes and avoid breathing in vapour.
- Use in a well-ventilated area.
- If swallowed contact doctor or Poisons Information Australia phone 131126 and New Zealand 03 4747000
- If skin contact occurs, wipe off excess and remove contaminated clothing. Wash affected area thoroughly with soap and water.

Full details are available on the product Safety Data Sheets. To ensure no harm is caused to persons using Bostik products, it is recommended that the appropriate Safety Data Sheets are read by all concerned. Visit [www.bostik.co.nz](http://www.bostik.co.nz) for copies.

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## VERSION

V1	6 March 2012	Localisation
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