



SUPER CONTACT BOND

DESCRIPTION :

Bostik Super Contact Bond is a general purpose contact adhesive formulated to give high bond strength and high heat resistance.

It is recommended for the bonding of plastic laminates and is an excellent choice for the adhering of roofing butyl membrane. In the Flooring industry it can be used for the bonding of carpet, sheet vinyls, vinyl skirting and stair nosings.

Bostik Super Contact Bond is an excellent sole attaching cement and is recommended for use on leather, resin rubber and E.V.A.

PROPERTIES :

Water resistance:	Good
Oil Resistance:	Moderate
Temperature Range:	Satisfactory to 150°C(Used on PVC – 40°C)
Working time:	5 - 20 minutes
Thinners:	Bostik No 2 or No 4 Solvent
Cleaner:	Bostik No 3 or No 1 (Vinyl)
Flash Point:	-22°C Highly flammable
Coverage:	4-9 sq. metres per litre on one surface depending on the absorbency of the surface and method of application.

APPLICATION :

- 1 The surfaces to be bonded must be clean, dry and free from dust oil or grease.
- 2 The adhesive is applied to both surfaces and allowed to dry until touch dry.(Or 15 minutes).
- 3 The two surfaces are brought together using as much pressure as possible for an instant bond to be obtained.

NOTE :

Due to the variable nature of PVC it is wise to stick a small test strip before using Contact Bond. Bostik have other adhesives such as Clearbond which give guaranteed bond strengths on difficult PVC materials.

Any adhesive on the face of decorative coatings/coverings should be cleaned immediately using a suitable cleaner such as turps or Bostik solvent.

PACKAGING :

50 ml, 1 lt 4 lt.

STORAGE :

Store in cool, dry conditions out of direct sunlight below 25 deg C and away from naked flame or sources of heat.

SHELF LIFE :

12 months if stored in cool, dry conditions in original, unopened containers.

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The recommendations given on this document are intended for the assistance of users and are of a general nature. They are based on our experience and judgement but because of the conditions under which, and the materials with which our products are used are beyond our control, our recommendations must not be regarded as amounting to any legal warranty or as involving any liability on us.

TRANSPORT:

Proper Shipping Name:	ADHESIVES
Hazard Class:	3
UN Number:	1133
Hazchem Code:	3[Y]E
Packaging Group:	11

VERSION:

Version 1	24 June 1993
Version 2	30 November 1997

IMPORTANT NOTICE

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