

# ***Inflatable Boat Repair Instructions***

- 1. Clean surfaces to be glued 2 or 3 times with “Inflatable Boat Patch Cleaner”.***
- 2. The Activator “Desmodur RFE” should be used in conjunction with the “Inflatable boat Adhesive” and should be mixed at approx. 5% to the volume of glue used. Only mix quantity of glue required for the job.***
- 3. Apply the mixed glue to both surfaces, make sure 100% coverage is achieved.***
- 4. Once glue is tacky (around 5-7min) join the glued surfaces, ensuring there is no air bubbles.***
- 5. For a stronger patch or load bearing glue line, let the glue dry completely and then reactivate with a heat gun or hairdryer. DO NOT overheat, just pass the gun slowly above the glue.***
- 6. Excess adhesive can be cleaned off with “Inflatable Boat Patch Cleaner.***
- 7. Allow to fully cure before use, 24hours is preferably.***

***NOTE: Don't shortcut the cleaning process as this is the most important part of the process.***